

## ABSTRACT OF THE DISCLOSURE

The present invention is directed to a molded container having an upper lid portion and configured to overlay and be securely coupled to a lower tray portion so as to substantially enclose objects between the lower tray portion and the upper lid portion. The molded container includes a plurality of standoffs positioned between the lower tray portion and the upper lid portion to maintain a desired displacement between the top surface of the upper lid portion and a bottom extremity of the lower tray portion. The molded container includes a multi-angle seal adapted to facilitate the secure coupling of the upper lid portion to the lower tray portion. The multi-angle seal includes surfaces to provide a resistive force when the lower tray portion and the upper lid portion are forced together, forced in opposite directions, and forced in opposite directions.